#### HEBEI AOCNO BAKING MACHINERY CO., LTD.

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**VR** Factory









# HEBEIAOCNO BAKING MACHINERY

Baking Equipment & Automatic Bakery System



# **COMPANY INTRODUCTION**

Hebei AOCNO Baking Machinery Co.,Ltd founded in May 1984, covers 95 acres building area. We have modern plant, area up to 45,000 square meters and also an integrated building, 5,000 square meters, which active for R&D center, products exhibition and marketing center and other facility.

We have self-support right of import and export, which approval of ISO 9000 international Quality Assurance system and have already registered our AOCNO trademark in 5 countries in the World. Now we have totally 195 staffs, including 15 senior technical staffs and 80 after sale staffs and 12 offices within the whole countries.

AOCNO Baking Machinery are highly cost -effective, our products are not only popular in domestic markets, but also has gained good reputation from South Asia, East Asia, America, Australia, East European, Africa and other in cover 50 countries.



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### Where there are people eating bread, there are AOCNO with excellent device and services!

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# **PRODUCTION LINE**

## Hamburger/Bun/Hot Dog Production Line

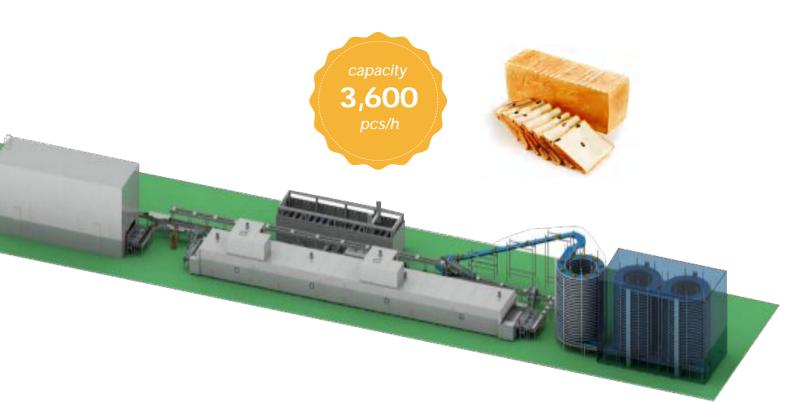
Available 24,000 pcs/h.

We can provide the best solution according to your factory layout and capacity.

You can choose electric or gas based on your energy advantages.







## **Toast/Loaf Bread** Production Line

- Toast Bread capacity 3600pcs/h
- You can choose electric or gas based on your energy advantages.

We can provide the best solution according to your factory layout and capacity.

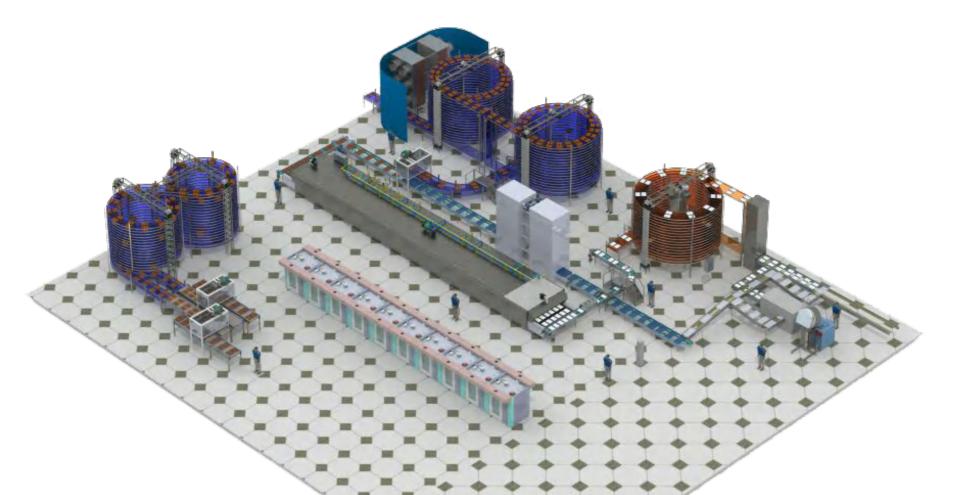
production line.

## **Multifunctional Bread** Production Line

Suitable for cupcake, toast, hamburger.

We can provide the best solution according to your factory layout and capacity.





This machine is match with the large-scale dough mixer and dough divider, and is suitable for the high capacity bakery







# LARGE OUTPUT MACHINE



## **Spiral Cooling Tower**



Material	

The mesh belt is made of 304 stainless steel and the skeleton is made of 304 and 201 stainless steel square tubes.

Belt width range	200 mm-1300 mm
Belt length range	50 meters -1200 meters
Tower diameter range	1.5-12 meters
Layer height	Spiral tower up to 6 meters
Tower Layer range	1-40 layers
Entrance & exit direction	Low inlet high exit high inlet low exit two in and two out, three in and three out



In feed and out feed direction and Shape of the tower (round, oval, vertical) is customized. Please note us the capacity, cooling time and the size of the food you make.

- 6. The brand of the reduction motor, bearing, and the inverter frequency device and screen. In addition, please note us the production capacity cooling time and the size of the food you make.



#### Can be customized for the elements:

- 1. Material, length and width of the conveyor belt.
- 2. The height, diameter and layers quantity of the tower.
- 3. In feed and out feed direction.
- 4. Shape of the tower(round, oval, vertical)
- 5. Material of the frame



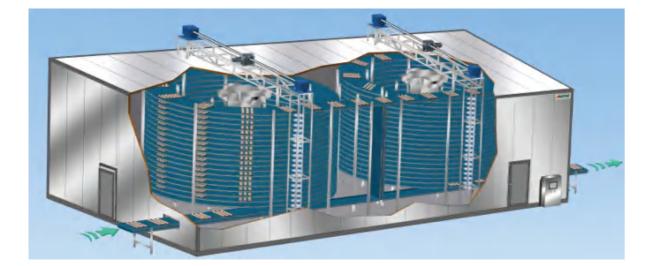


## Pre-cooling + Fast Freezing Room (\*)

#### Fast freezing room/Pre cooling room:

- Fast freezing room temperature: -45°C-5°C
- Pre cooling room temperature: -5°C-30°C

We can provide the best solution according to your factory layout and capacity.





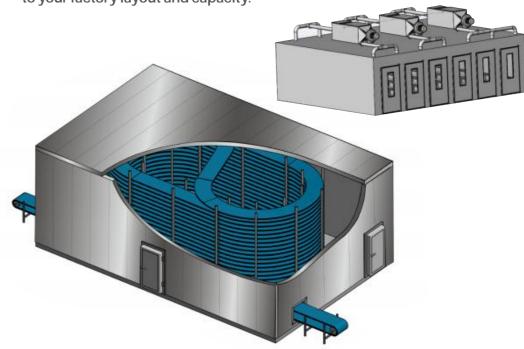
## Spiral Fermenting Room



#### Specifications:

Humidity Control	60%-90%
Proofing time adjustable	30min-120min
Belt width range	230mm-1100mm
Heating temperature	30℃-45℃
Humidification way	Ultrasonic Humidifier

We can provide the best solution according to your factory layout and capacity.



## Tunnel Oven 🙆

#### Baking range:

Bread, cakes, biscuits, moon cakes, pastry, snacks, and others.

The tunnel oven adopts high-quality raw materials, Japan's self-running chain, world-famous control originals, SEW, NSK, Schneider, Omron, Delta, etc., which can make the oven reach 20 years.



#### Specifications:

Spec	Inner width (mm)	Inner height (mm)	External width (mm)
2 trays	1450	210	2375
3 trays	2050	210	2975
4 trays	2650	210	3575
5 trays	3250	210	4175
6 trays	3850	210	4775





#### Indirect heated convection oven

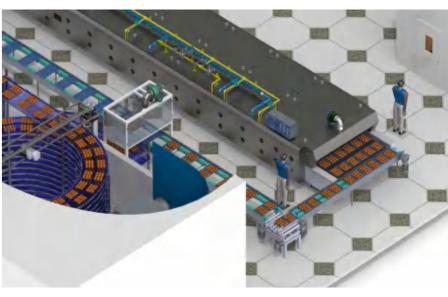
The burner heats the combustion chamber and the heat exchange, then the air which will be blown into the bake chamber is heated through the heat exchanger.

The combustion gas will not enter into the bake chamber and contact the products.

#### **Direct fired oven**

Direct fired oven, use the burner tubing heating principle, effective to ensure evenly baking, uniform color, use negative pressure combustion principle, the safety of the oven operation is ensured.







## Depanner

Can designed by your pan size and capacity.

Capacity: 12-16 pans/minute (pan size 400\*600mm)

Can be customized by 2-3 pans.

We make needle punch type, vacuum type and continuous type.





















#### Vacuum type



#### Needle punch

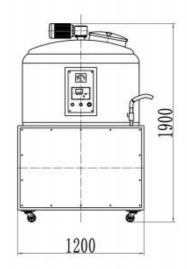


# **SMALL OUTPUT MACHINE**



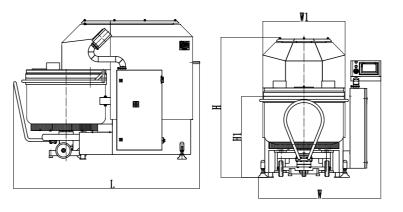
## Water Cooler

- Material: Stainless steel
- Capacity: 300L, 500L, 1000L
- Can produce 3°C-5°C water 500kg per hour with Siemens touch screen, Emerson refrigerator



## **Removable Dough Mixer**

It can set more than 10 kinds of mixing procedures, reserve the automatic flour filling mouth, inlet pipe.



Speci
Model

- SMR130
- SMR200
- SMR300 \_\_\_\_\_

The removable mixer with vertical hydraulic lifting system, sealed cover, SIEMENS 9-inch touch screen.

It can be connected with automatic powder adding system and automatic batching system.



#### ifications:

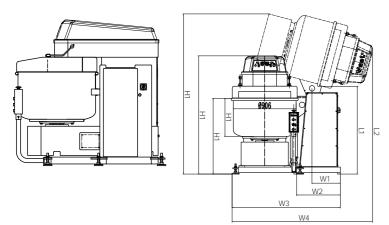
	Bowl Dim *H(mm)	Power(kw)	Dough (kg)	Spiral speed(r/min)	Bowl speed(r/min)
80B	800*447	13.5kw	130kg	115/230	17.8
00B	900*547	22kw	200kg	102.5/205	11.7
00B	1098*547	27kw	300kg	100/200	12

## Automatic Tilting Dough Mixer

Automatic tipping, save time and labor.

#### Specifications:

Model		ACN-MF130	ANC-MF160	ACN-MF200
Power of Main	Low Speed	3.6	4.6	4.6
Motor(kw)	High Speed	5.25	7.5	7.5
Rotating Speed	Low Speed	92.5	92.5	92.5
of The Auger (r/min)	High Speed	185	185	185
	Dough	24-130	32-160	40-200
Capacity(kg)	Flour	15-80	20-100	25-125
	Water	9-50	9-50	15-75

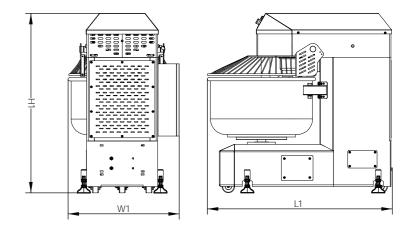






- Model ACN-MF
- ACN-MF
- ACN-MF

## Fixed Bowl Dough Mixer



	Flour (kg)	Dough (kg)	Water (kg)	Bowl DimØ*H (mm)	Spiral Power (kw)	Bowl Power (kw)
1F130	15-80	24-130	9-50	800*450	3.6-5.25	0.75
IF160	20-100	32-160	12-60	900*500	4.6-7.5	1.5
1F200	25-125	40-200	15-75	900*550	4.6-7.5	1.5

## Vacuum Screw Dough Divider

The screw dough divider is more exact and has a vacuum exhaust system to remove carbon dioxide gas from the dough.

#### Specifications:

260g-1500g
85-145pcs/min
3500kg/h
400V
7.5kw



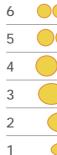
## Volume Dough Divider

Specifications:

Model	ACN-V80	ACN-V110	ACN-V130
Voltage	3N-220V/380V		
Power	1.5kw		
Frequency	50/60HZ		
Dough weight range in grams	50g-300g	100g-760g	200g-1000g
Output	1200-1800pcs/h		







## **Conical Rounder**

### Specifications:

Output	3600pcs/h
Pathway	3750mm
Dough range	100-500g 200-1200g 400-1800g
Power(with air blower)	0.75kw(3.15kw)

## High Speed Dough Divider

Row	Capacity	Dough range(g)
	12000pcs/h	
	10000pcs/h	25-130g
	8000pcs/h	30-210g
	6000pcs/h	130-250g
	4000pcs/h	150-350g
	2000pcs/h	300-700g



# Intermediate 😯 Proofer

- Model: 1K296
- Maximum weight: 1200g
- Number of pockets: 296
- All pockets: 312
- Number of pockets per row: 8
- Air pressure: 6Pa



For hamburger/bun/hot dog production line



Model	Weight of dough (grams)	Baskets ef. (No.)	Resting time with 2800 pc/h (min)	Baskets in line (no.)	Installed power (kw)
1K2-296-k25	Up to 1200	296	12.7	8	1.2
1K2-376-k25	Up to 1200	376	16.1	8	1.2
1K2-496-C25	Up to 1200	496	21.3	8	1.2





## **Toast Moulder**

Suitable fot toast/baguette line, with automatic molding.

### Specifications(Double):

3600pcs/h
50-2000g
650mm
2*1100mm

### Specifications(Single):

Production	3000pcs/h
Dough weight	50-2000g
Working width	650mm
Length of moulding board	1100mm



Model

R4060D R4060E R4060G

R6080D R6080E R6080G

R80100 R80100 R80100

R80120I R80120 R801200





		ay size (cm)	Baking area (m²)	Capacity (kg/h)	Dimensions (cm)	weight (kg)
D E G	40*60	16-18 plate	4.3	50	108*136*225	650
D E G	60*80 40*60	16-18 plate 32-36 plate	5.7-8.6	120	173*150*240	1100
0D 0E 0G		16-18 plate 32-36 plate 32-36 plate	9.7-14.5	195	210*183*240	1400
0D 0E 0G		16-18 plate 32-36 plate 64-72 plate	12.8-17.2	2400	240*205*240	1800



## High-speed toast slicer

Can be customized size: 6mm-20mm Capacity: 1500-1800 pcs/h







### Sandwich Slicer

Cutting conditions: If the slices total thickness is 20mm, apart slices in between.

#### Specifications:

Bread length(max.)	380mm
Bread height(max.)	130mm
Production	1200pcs/h
Connection	13%-15% connection



Can cut bread with nuts. Adjustable speed, with up and down conveyor belt.

Blade

Custor

Produc \_\_\_\_\_

## **Reciprocating Belt Toast Slicer**

### Specifications:

pitch	10-20mm
mized blade pitch	6mm-20mm
iction	1200pcs/h



## Hamburger Slicer

Capacity	3500pcs/h
Speed of blades	800r/min
Speed of conveyor	6.6m/min
Power	0.92kw
Weight	140kg
Dimension	1600mm*1080mm*1210mm

### Pan Shaker

Size: 400\*600 / 600\*800 Can be customized according to the bread production line



### Water splitter

Adjustable split depth Cutting amount: 5000pcs/h-24000pcs/h Rows(max.): 10 rows Capacity: 0.75kw









# Automatic Sprinkle Water And Sesame Machine

It can spray small particles,like sesame, or bigger particles,like oats. Suitable for burgers, toast production lines.

Tray size: 400\*600 / 600\*800 / 503\*735









## Accessories























#### We can customized automatic bread line for you:

- 1. Toast bread line
- 2. Hamburger/bun bread line
- 3. Cupcake line
- 4. Pizza production line
- 5. Bread rusk production line
- 6. Cookies production line
- 7. Dry Cake line
- 8. Danmark freezing dough production line

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